

Date: Tuesday, 4/17/2007 3:50:43 PM
 User: Kim Johnston

Process Sheet

| | |
|--|--------------------------------------|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : 350/355 AS X-TUBE FWD |
| Job Number : 31904 | |
| Estimate Number : 12485 | |
| P.O. Number : N/A | Part Number : D350748101 |
| This Issue : 4/17/2007 S.O. No. : N/A | Drawing Number : N/A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A Type : LANDING GEAR | Drawing Revision : N/A |
| Previous Run : 31903 | Material : N/A |
| Written By : _____ | Due Date : 5/30/2007 Qty: 1 Um: Each |
| Checked & Approved By : <u>Johnston.18</u> | |
| Comment : Est Rev: A New Issue 06-07-05 JLM | |
| Est Rev: B Update qty of MS21042L5 06-09-12 KJ | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



KS 07.05.10 ①

| | |
|---|--------|
| Comment: Photocopy bluefile & type labels per PPPD350-748-101 | CHG001 |
|---|--------|

En 07/08/29

| | | |
|-----|--------|---------------------------------------|
| 2.0 | 31904A | X-TUBE AS 350/355 HI FWD UNDER REVIEW |
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| Comment: Sub-Component X-TUBE AS 350/355 HI FWD |
| D350-748-141 B 33465 |

En 7/8/29

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|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



| |
|--------------------------------|
| Comment: PACKAGING RESOURCE #1 |
| Pick Packing Kit |

| | | |
|-----|--------|------------|
| 4.0 | D35001 | 350 SADDLE |
|-----|--------|------------|



| |
|---|
| Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) |
| 350 SADDLE |
| Batch: B28794 (2x) - B31076 (2x) - |

En

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|-----|--------|---------|
| 5.0 | D35011 | BUSHING |
|-----|--------|---------|



| |
|---|
| Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) |
| BUSHING |
| Batch: B28478 - |

En

En 7/08/29

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Date: Tuesday, 4/17/2007 3:50:43 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350/355 AS X-TUBE FWD

Job Number: 31904

Part Number: D350748101

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|-------|------|
| 6.0 | AN46A | Bolt |
|-----|-------|------|



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Bolt
Batch: M105057

| | | |
|-----|--------|------|
| 7.0 | AN441A | bolt |
|-----|--------|------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
bolt
Batch: M102552

| | | |
|-----|--------|------|
| 8.0 | AN532A | Bolt |
|-----|--------|------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bolt
Batch: M102850

| | | |
|-----|------------|--------|
| 9.0 | AN960JD416 | Washer |
|-----|------------|--------|



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)
Washer
Batch: M104215

| | | |
|------|------------|--------|
| 10.0 | AN960JD516 | Washer |
|------|------------|--------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer
Batch: M104156

| | | |
|------|-----------|-----|
| 11.0 | MS21042L4 | Nut |
|------|-----------|-----|



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)
Nut
Batch: M104248

| | | |
|------|-----------|-----|
| 12.0 | MS21042L5 | Nut |
|------|-----------|-----|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Nut
Batch: M104547

EP 7/08/290

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 07/08/29
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350/355 AS X-TUBE FWD

Job Number: 31904

Part Number: D350748101

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Sn 07/08/29

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-748-101

Location: _____

PPP Rev: B

07/08/29 (1)

15.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

07/08/29 (1)

Job Completion



u 07/08/29

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries